



NEMA Premium

NEMA

MOTOR MODEL:	GR3-CI-TF-324T-6-BR-F-25
FACTORY TYPE:	TXC

Premium NEMA Cast Iron, TEFC

ELECTRICAL DATA		
	60 Hz	50 Hz
Horsepower	25.0	25.0
Speed, RPM	1180	-
Voltage	575	-
# Phase	3	
Full Load Amps	24.55577035	-
Power Factor	0.81	-
Nominal Efficiency	93.0	-
3/4 Load Efficiency	-	-
Service Factor	1.25	1.0
KVA Code	M	-
FL Amps. @ 208 V	-	-
Locked Rotor Current	361.401	-
Start Capacitor	-	
Start Capacitor V	-	
Run Capacitor	-	
Run Capacitor V	-	
Number of Leads	6	
Connection	D	
Coil Resistance	-	
Load	Efficiency %	P.F.
50%	91.71	0.64
75%	92.78	0.76
100%	92.81	0.82
FULL LOAD TEMPERATURE RISE		
FL Temp Rise °C	52.0	-
3D Image Link		
GR3-CI-TF-324T-6-BR-F-25		

GENERAL DATA			
Frame Size	324T		
Frame Enclosure	TEFC		
Mounting	Rigid		
Insulation Class	F		
Duty	Cont. / S1		
NEMA Design	A		
Frame Material	Cast Iron		
Ingress Protection	55		
Tropicalization	true		
Cable Entry	1-NPT 2"		
Feet Removable	true		
Double Drilled	-		
Paint Color	Graphite Gray		
Paint RAL	7024		
Weight lb	500.535		
MECHANICAL DATA			
DE Bearing	6312C3		
NDE Bearing	6312C3		
dB No-Load	-		
Rotor Wk ² , Lb-Ft ²	-		
Comp Ring (wavy washer)	DE		
TORQUE VALUES		Torque lb-ft	% FLT
Locked Rotor Torque	374.193	338.0	
Pull-Up Torque	218.095	197.0	
Breakdown Torque	464.974	420.0	
Full Load Torque	110.708	100.0	
SITE CONDITIONS			
Ambient Temp °C	40		
Altitude Above Sea Level m	1000		



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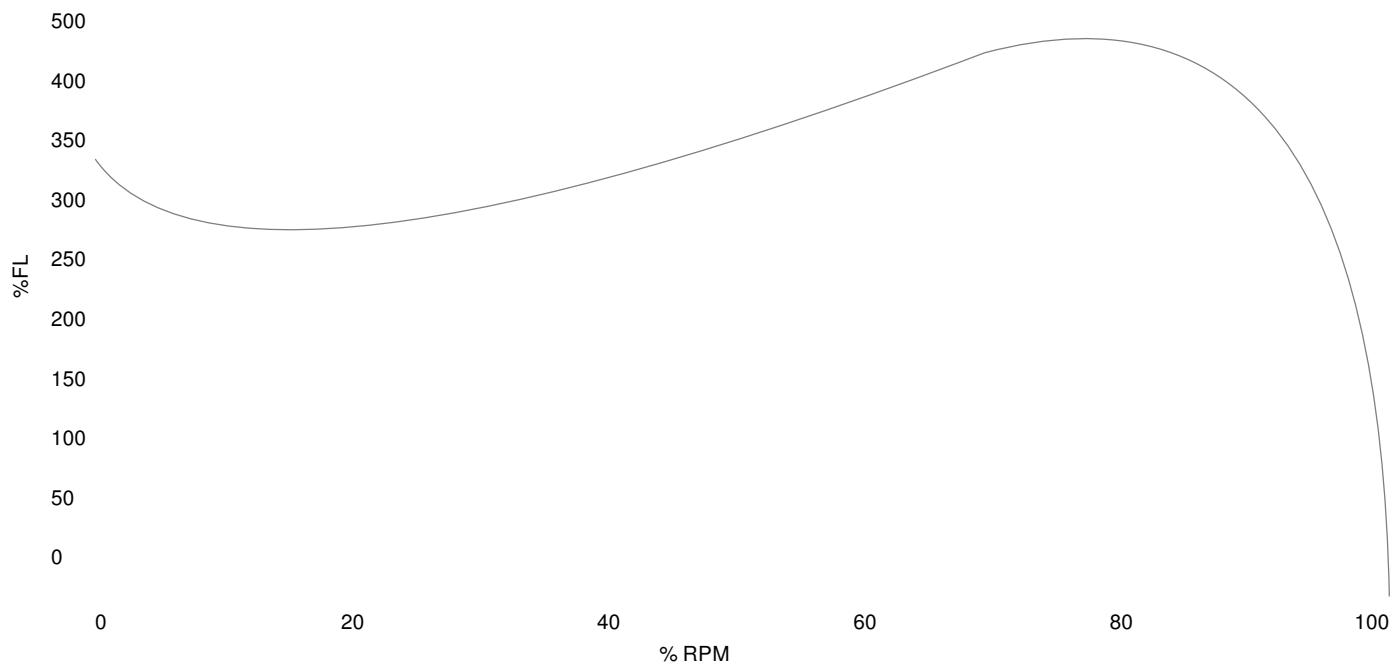
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Non Sinusoidal (VFD) Output 25.0HP, 1180 RPM

Torque Speed (T-n) Curve



Performance Load Values, High Voltage, 60Hz

Torque Values	Torque lb-ft	% FLT	Performance Values	
Locked Rotor Torque	374.193	338.0	Start Configuration	-
Pull-Up Torque	218.095	197.0	Starting Current (A)	-
Breakdown Torque	464.974	420.0	No-Load Current (A)	-
Full Load	110.708	100.0	No-Load Power Factor	-

% Load	Horsepower	Current, Amps	Input power, Kilowatts	Speed, RPM	Efficiency	PF
0	-	14.61	-	-	-	-
25	6.25	16.05	5.35	1196.5	86.95	0.42
50	12.5	19.84	10.14	1193.1	91.71	0.64
75	18.75	24.87	15.04	1189.5	92.78	0.76
100	25.0	30.81	20.04	1185.7	92.81	0.82
125	31.25	34.69	23.1	1183.3	92.58	0.84

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